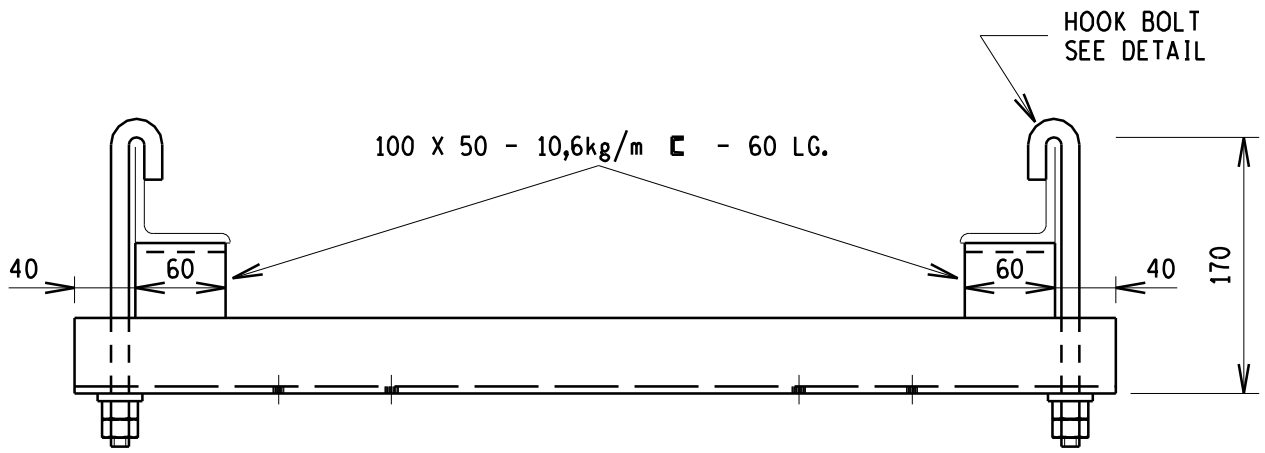
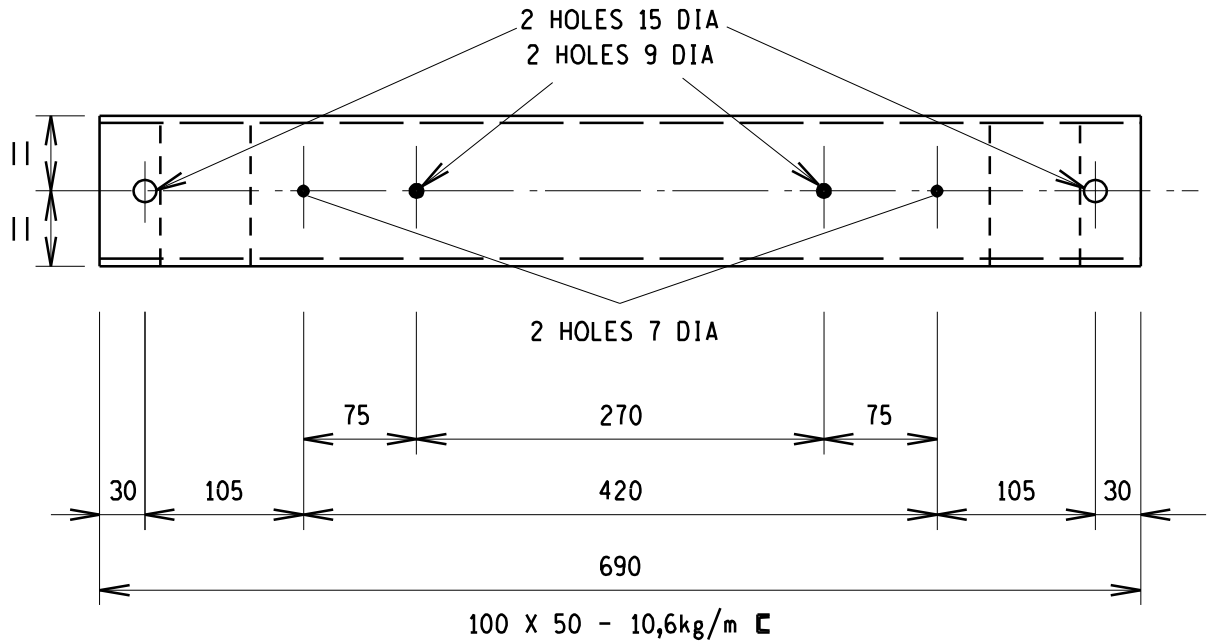
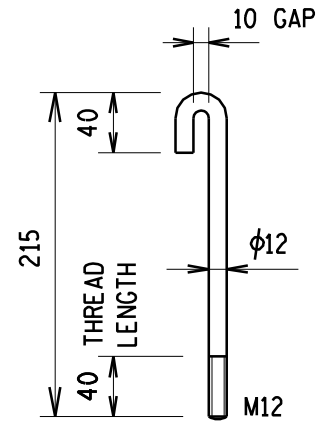
Document Produced by deskPDF Unregistered :: http://www.docudesk.com

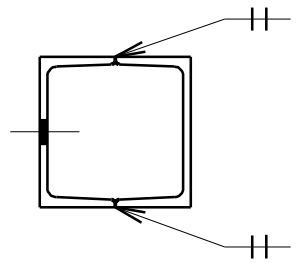




MK. 3EM/1 2 OFF



HOOK BOLT (4 OFF)
COMPLETE WITH WASHER
AND TWO NUTS.



MASS - kg		
STRUCTURE	BOLTS	TOTAL
17,0	2,0	19,0

NOTES:

1 - ALL WELDING AND WELDING SYMBOLS SHALL CONFORM TO SABS 044 PART 1 TO PART 5.

2 - ALL STRUCTURAL USE OF STEEL TO CONFORM TO SABS 0162. GRADE OF STEEL TO BE TO SABS 1431 GRADE 300WA OR BS 4360 GRADE 43A.

3 - ALL WELDS TO BE SEAL WELDED.

4 - STEELWORK TO BE HOT DIP GALVANIZED TO SABS 763.

5 - ALL HOLES 18 DIA. UNLESS OTHERWISE STATED.

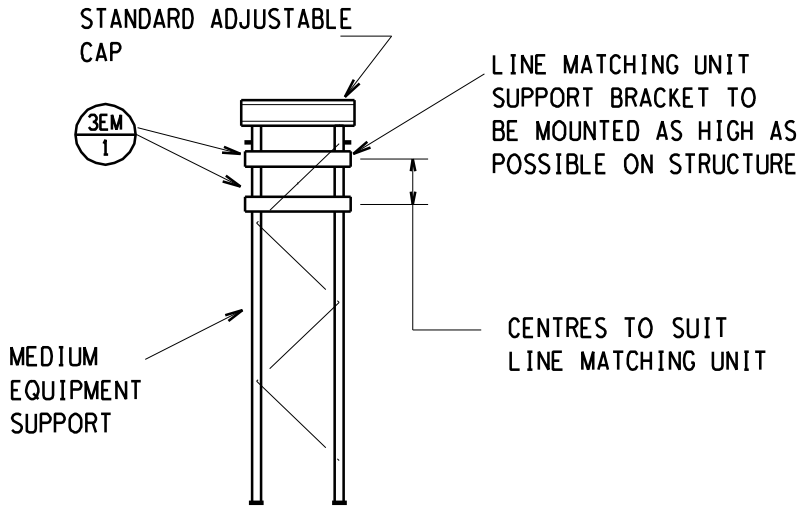
6 - ALL STEELWORK TO BE FABRICATED, ERECTED & LEVELLED, TO A TOLERANCE OF + OR- 1,5 mm.

7 - ALL BOLTS SECURING EQUIPMENT TO THIS STRUCTURE, TO BE SUPPLIED BY EQUIPMENT CONTRACTOR.

8 - H.D. BOLTS COMPLETE WITH NUT AND WASHER TO BE SUPLIED BY CIVIL CONTRACTOR.

9 - ALL BOLTS & NUTS TO CONFORM TO SABS 135. STRENGTH GRADE 4.6.

10 - ALL MARKS TO BE STAMPED ONTO STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANISING.



ASSEMBLY

SALE 1:50

0.00/7182	LINE MATCHING UNIT
307	ADJUSTABLE CAP 'M2'
306	ADJUSTABLE CAP 'M1'
305	MEDIUM SUPPORT 4000 HIGH
304	MEDIUM SUPPORT 3500 HIGH
303	MEDIUM SUPPORT 3000 HIGH
302	MEDIUM SUPPORT 2500 HIGH
301	MEDIUM SUPPORT 2000 HIGH

REV	AUTH MAG	DATE DATUM	REVISION/REVISIES	BY DEUR	CHKD NAGES
4	K.M.P.	91.09.24	REDRAWN ON CAD AND TITLE CHANGED	M.J.B.	P.F.A.B.
3	A.C.B.	23.12.83	2 HOLES 9 DIA ADDED	DIEZ	G.W.F.
2	P.J.G.	19.11.76	CHANNEL SIZE & MASS ON SCHED. REV.	P.C.	R.J.C.
1	P.J.G.	23.03.76	MASS CORRECTED	R.J.C.	P.C.B.
Ø			FIRST ISSUE / EERSTE UITREIKING		

INDEX REF/INDEKSVERW S2, S8, C4

0.54/ REFERENCE DRAWINGS VERWYSINGSTEKENINGE

THIS DRAWING WAS 0.53/10

THIS DRAWING HAS BEEN CREATED ON A C.A.D. SYSTEM AND ANY AMENDMENT TO THE DRAWING MUST BE EFFECTED ONLY ON THE SAME C.A.D. SYSTEM

PLOT SCALE: 50

DRG.TEK REGISTR		
CHKD NAGES	P.J.GRAHAM	28.09.1973
DRAWN GETEKEN	R.J.COOPER	28.09.1973
SCALE SKAAL	1:5 & 1:50	

TRANSMISSION SUBSTATION ENGINEERING DIVISION

ESKOM

LINE MATCHING UNIT BRACKET. MEDIUM EQUIPMENT SUPPORT

APPROVED	GOEDGEKEUR	
K.PEACOCKE	P.PEARCE	0.54/673
91.09.24	28.09.73	REV 4

SIZE GROOTTE A3L